

2.POLYURETHANE FLOORING 53555

APPLICATION AND CURING CONDITIONS:	<p>The surface must be completely clean and dry at the time of application. And its temperature must be above the dew point to avoid condensation. Minimum temperature for curing is 5°C/41°F.</p> <p>At the freezing point and below, beware of the risk of ice on the surface which will hinder the adhesion. High humidity and/or condensation during application and the following 16 hours (20°C/68°F) may adversely affect the film formation. Maximum concrete moisture content should be 4%.</p> <p>In confined spaces provide adequate ventilation during application and drying.</p>
PRECEDING COAT:	BAJAK'S EPOXY SEALER 15026
SUBSEQUENT COAT:	None.
REMARKS: Film thicknesses:	<p>May be specified in another film thickness than indicated depending on purpose and area of use.</p> <p>This will alter spreading rate and may influence drying time and recoating interval. Normal range is 1000 microns/40 mils.</p>
Thinning: Physical property:	Not recommend.

Type of Physical property:	Result	Unit	Standard
Pressure strength	600	Kgf/cm ²	ASTM D695M
Elongation strength	250	Kgf/cm ²	ASTM D638M
Hardness persos	250	Sec	ASTM D4366
Abrasion Resistance	20 mg	1000 cycle	ASTM D4060
Adhesion pull off	500	Psi	ASTM D4541

A completely clean surface is mandatory to ensure intercoat adhesion, especially at long recoating intervals. Any dirt,oil,and grease have to be removed, e.g. with suitable detergent.

Salts to be removed by fresh water hosing. To check an adequate quality of the surface cleaning a test patch is recommended before actual recoating.

SAFETY:	<p>Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult BAJAK material safety data sheets and follow all local and national safety regulations. Harmful or fatal if swallowed; immediately seek medical assistance swallowed. Avoid inhalations of possible solvent vapors or paint mist, as well as paint contact with skin and eyes. Apply only on well-ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions.</p>
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