



## 2-BAJAK'S PRIMER 33620

SURFACE PREPARATION :	Steel : Abrasive blasting to minimum ISO 8501-1:1988 standard Sa 2½ - 3, depending on area of use. Minimum roughness corresponding to Rugotest No. 3, BN11. Oil and grease must be removed by emulsifier cleaning and salts by high pressure hosing prior to blasting. After blasting, clean the surface carefully from abrasive and dust.
	Concrete: (Dry, fully cured)  The concrete must be of good quality and fully cured. Minimum pull-off value should normally be 20 kilopond/cm <sup>2</sup> measured after surface preparation.  Cracks, crevices and voids must be repaired. The surface must be dry and free from dust, grease, etc. Laitance layer and loose particles must be removed, preferably by abrasive sweeping. The blasted or otherwise treated surfaces must be cleaned from dust abrasive, etc. , preferably by high pressure water hosing, whereupon complete drying must take place.
APPLICATION CONDITIONS:	Minimum temperature of material and substrate during application should be 15°C/59°F while curing will proceed down to 10°C/50°F. Clean and dry surface with a temperature above the dew point to avoid condensation.
PRECEDING COAT:	According to specification.
SUBSEQUENT COAT:	None or BAJAPOX 33820, BAJAPOX HIGH-STRENGTH 35530 Bajapox Hi-Build 45200 or according to specification.
REMARKS: APPLICATION:	For further application details, consult the application instructions or contact the BAJAK office.

Note: **bajak's primer 33620 is for professional use only.**

**Safety:** Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult BAJAK Material Safety Data Sheets and follow all local or national safety regulations. Harmful or fatal if swallowed; Immediately seek medical assistance if swallowed, Avoid inhalation of possible solvent vapours or paint mist, as well as paint contact with skin and eyes. Apply only in well ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions.

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