



بازاک (سهامی خاص)

## BAJANOL 10220

**Description:** BAJANOL 10220 is a physically drying, high-build. Bituminous coating.

**Recommended use:** For inexpensive short to medium-term anticorrosive protection of interior and exterior steelwork not exposed to direct sunlight. Not resistant to continuous mechanical stress.

### PHYSICAL CONSTANTS:

Colors:	Black
Finish:	Flat
Volume solids, %:	53 ± 1
Theoretical spreading rate:	3.0 m <sup>2</sup> /Liter - 175 micron 121 sq.ft./US gallon - 7 mils
Flash point:	38°C/100°F
Specific gravity:	1.1 kg/liter .9.2 lbs/US gallon
Surface dry:	10 (approx.) hours at 20°C/68°F (ISO 1517)
Dry to touch:	16 (approx.) hours at 20°C/68°F
V.O.C.:	375 g/liter - 3.1 lbs/US gallon

### APPLICATION DETAILS:

Application method:	Airless spray	Air spray	Brush
Thinner (max.vol.):	08080 (2%)	08080 (15%)	08080 (5%)
Nozzle orifice:	021"-.025"		
Nozzle pressure:	200 bar/2900 psi (Airless spray data are indicative and subject to adjustment)		
Cleaning of tools:	THINNER 08080		
Indicated film thickness, dry:	175 micron/7 mils (See REMARKS overleaf)		
Indicated film thickness, wet:	325 micron/l3 mils		
Recoat interval, min:	When dry		
Recoat interval, max:	None		

**Safety:** Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult BAJAK Material Safety Data Sheets and follow all local or national safety regulations. Avoid inhalation, avoid contact with skin and eyes. And do not swallow. Take precautions against possible risks of fire or explosions as well as protection of the environment. Apply only in well ventilated areas.

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**SURFACE PREPARATION:** **New steel:** Abrasive blasting to minimum Sa 2 or mechanical cleaning to St 3. For temporary protection, if required, use a suitable shop primer. All damage of shop primer and contamination from storage and fabrication should be thoroughly cleaned prior to final painting. For repair and touch-up use BAJANOL 10220.  
**Maintenance:** Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning. Remove all rust and loose material by abrasive blasting, power tool cleaning or water jetting. Dust off residues and allow the surface to dry. Touch-up to full film thickness.

**APPLICATION CONDITIONS:** As dictated by normal good painting practice. In confined spaces provide adequate ventilation during application and drying.

**PRECEDING COAT:** None or according to specification.

**SUBSEQUENT COAT:** None.

**REMARKS:** May be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate and may influence the amount of thinning necessary, drying time and recoating interval. Normal range is 125-200 micron/5-8 mils.

**Note:** **BAJANOL 10220 is for professional use only.**

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