



## Bajafire 71840

<b>SURFACE PREPARATION:</b> (for primer)	Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning. Abrasive blasting to Sa 2½ SSPC-SP-10, with a sharp-edged surface profile corresponding to Rugotest No. 3, BN9a, Keane-Tator Comparator, 2.0 G/S, 2 S, or ISO Comparator, Medium (G) corresponding to Segment 2.
<b>APPLICATION AND CURING CONDITIONS:</b>	The surface must be completely clean and dry at the time of application. And its temperature must be above the dew point to avoid condensation. Minimum temperature for curing is 5°C. At the freezing point and below, be aware of the risk of ice on the surface which will hinder the adhesion. High humidity and/or condensation during application and the following 16 hours (20°C) may adversely affect the film formation. In confined spaces provide adequate ventilation during application and drying.
<b>PRECEDING COAT:</b>	BAJAK zinc phosphate 11221
<b>SUBSEQUENT COAT:</b>	71840 or 59540
<b>REMARKS:</b> Film thicknesses:	May be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate and may influence drying time and recoating interval. Normal range is 300 microns. For more than 1 hours fire protection more coats should be applied.
Thinning:	The type and amount of thinner depends on application conditions, application method, temperature, ventilation, and substrate. Thinner 8031 is recommended in general.
Recoating:	A completely clean surface is mandatory to ensure inter coat adhesion, especially at long recoating intervals. Any dirt, oil, and grease have to be removed, e.g. with suitable detergent. Salts to be removed by fresh water hosing. To check an adequate quality of the surface cleaning a test patch is recommended before actual recoating.
<b>SAFETY:</b>	Handle with care. Before and during use, observe all safety labels on packing and paint containers, consult BAJAK material safety data sheets and follow all local and national safety regulations. Harmful or fatal if swallowed; immediately seek medical assistance swallowed. Avoid inhalations of possible solvent vapors or paint mist, as well as paint contact with skin and eyes. Apply only on well-ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions.
<b>Issued:</b>	Feb.2016